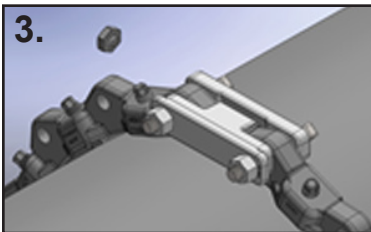
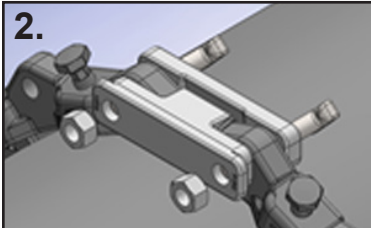
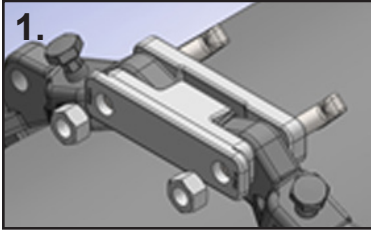
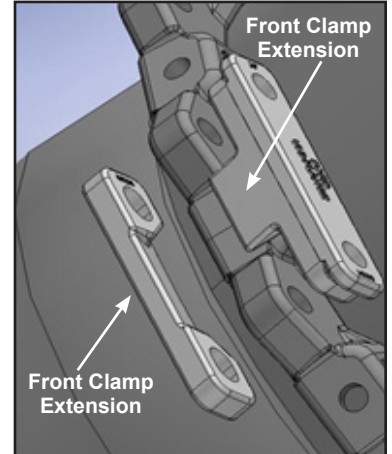


# Series UFR1495

## Split 1400 Mid-Span Restraint for Ductile Iron Pipe, 10"-36" for New or Existing Pipe Installations



1. Restraint Ring Assembly (Split 1400): Loosely assemble the halves of the split 1400 gland on the pipe by installing a t-bolt through the Front Clamp and the Back Connector Plate. **Important: Make sure the gland's lip extension (the lip normally used to compress a mechanical joint gasket) is facing the opposite direction of the intended pipe movement restraint. To restrain pipe movement in both directions, install two split 1400 glands with the lips facing each other with approximately 1" separation.** Assemble the halves so the extension of the clamp is to the outside of the gland half and the angled portion of the connector plate is against the gland. (You should be able to see Uni-Flange text on both parts if properly installed.)
2. Bring all wedges in contact with the pipe surface by turning the Auto-Tork actuating screws in a clockwise direction until the screws are hand tight.
3. Tighten each Auto-Tork actuating screw by turning approximately 180° (1/2 turn), alternating among screws until the break-away heads twist off. Note: To re-use or re-install after the Auto-Tork break-off heads have been removed; tighten the 5/8" hex head of the actuating screw to 75 ft-lbs. Use of a torque wrench is highly recommended.



### The Ford Meter Box Co., Inc.

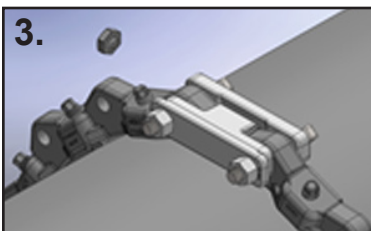
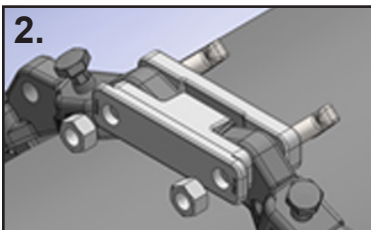
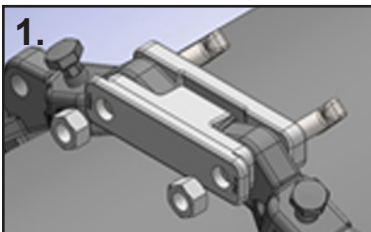
775 Manchester Avenue, P.O. Box 443, Wabash, Indiana, USA 46992-0443  
Telephone: 260-563-3171 FAX: 800-826-3487 Overseas FAX: 260-563-0167  
www.fordmeterbox.com

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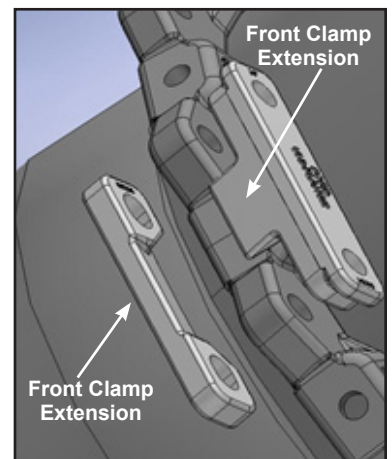
05/23

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