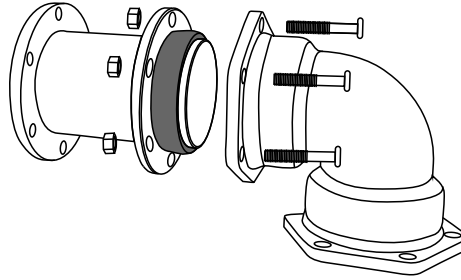


# Installation Instructions for SPOOL Ford Mechanical Joint Flange Adapters

Refer to the Ford® website ([www.fordmeterbox.com](http://www.fordmeterbox.com)) for additional and most recent installation instructions and product information.

1. Make sure the flange face and the contact area on the MJ flange adapter are clean and free of dirt or debris. Inspect the face of the MJ valve / fitting for a smooth, even surface to ensure it will provide proper alignment with the MJ flange adapter.
2. Apply a soap-based pipe lubricant to the exposed connecting gasket.
3. Place the MJ flange adapter into the open cavity of the MJ fitting and align the bolt holes. Apply blocks and shims to support and align the MJ flange adapter with the MJ fitting. Note it may be necessary to insert some of the fasteners into certain valves / fittings prior to making the connection.
4. Insert the fasteners into the bolt holes. Place flat washers and nuts onto the exposed bolt threads.
5. Evenly and alternately tighten the fasteners with the appropriate wrench to maintain an even spacing as the components are drawn together. Continue to tighten the fasteners until the MJ adapter flange and MJ fitting face make complete and even contact. The MJ adapter flange is designed to come face-to-face with the MJ fitting.



**FORD** The Ford Meter Box Co., Inc. 775 Manchester Avenue, P.O. Box 443, Wabash, Indiana, USA 46992-0443  
Telephone: 260-563-3171 FAX: 800-826-3487 Overseas FAX: 260-563-0167 [www.fordmeterbox.com](http://www.fordmeterbox.com)

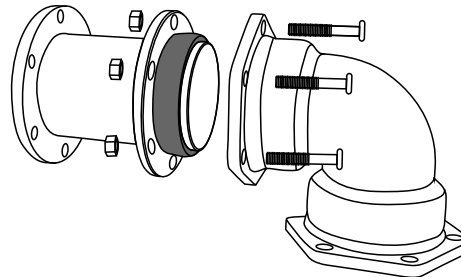
FORM # 99010-99

08/22

# Installation Instructions for SPOOL Ford Mechanical Joint Flange Adapters

Refer to the Ford® website ([www.fordmeterbox.com](http://www.fordmeterbox.com)) for additional and most recent installation instructions and product information.

1. Make sure the flange face and the contact area on the MJ flange adapter are clean and free of dirt or debris. Inspect the face of the MJ valve / fitting for a smooth, even surface to ensure it will provide proper alignment with the MJ flange adapter.
2. Apply a soap-based pipe lubricant to the exposed connecting gasket.
3. Place the MJ flange adapter into the open cavity of the MJ fitting and align the bolt holes. Apply blocks and shims to support and align the MJ flange adapter with the MJ fitting. Note it may be necessary to insert some of the fasteners into certain valves / fittings prior to making the connection.
4. Insert the fasteners into the bolt holes. Place flat washers and nuts onto the exposed bolt threads.
5. Evenly and alternately tighten the fasteners with the appropriate wrench to maintain an even spacing as the components are drawn together. Continue to tighten the fasteners until the MJ adapter flange and MJ fitting face make complete and even contact. The MJ adapter flange is designed to come face-to-face with the MJ fitting.



**FORD** The Ford Meter Box Co., Inc. 775 Manchester Avenue, P.O. Box 443, Wabash, Indiana, USA 46992-0443  
Telephone: 260-563-3171 FAX: 800-826-3487 Overseas FAX: 260-563-0167 [www.fordmeterbox.com](http://www.fordmeterbox.com)

FORM # 99010-99

08/22