

IMPORTANT NOTICE -- READ CAREFULLY
Instructions for Soldering No-Lead Brass Products

Usual soldering processes may cause cracks in no-lead brass products resulting in leaks, property damage and unsafe conditions. The following process will provide best results.

1. Use a low-temperature, no-lead solder such as 95% Tin / 5% Antimony. The use of standard solders requires high heat and may result in cracking.
2. Use the minimum heat input necessary to melt and draw in the solder. Generate a surface temperature in the range of 350-degrees Fahrenheit or less.
3. When heating no-lead solder joints, apply uniform heat around the entire solder socket. Avoid localized heating of a single area. Failure to do so may result in material cracking in the high heat area.
4. Following the soldering operation, allow the solder joint to cool slowly. Gradual air cooling is best. Rapidly cooling the solder joint by applying water, a wet towel, etc., may shock the material and result in cracking.

WARRANTY - READ BEFORE INSTALLING

All merchandise is warranted to be free from defects in material and factory workmanship. We will provide free of charge new products in equal quantities for any that prove defective within one year from the date of shipment from our factory. **Manufacturer should not be liable for any loss, damage, or injury, direct or consequential, arising out of the use of or the inability to use the product. Before using, user shall determine the suitability of the product for his intended use and user assumes all risk and liability whatever in connection therewith. No claims for labor or consequential damage will be allowed.** The foregoing may not be changed except by agreement signed by an officer of the manufacturer.

DAMAGE CAUSED BY IMPROPER TOOLS OR HANDLING WILL
VOID OUR WARRANTY



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DO NOT USE A
PIPE WRENCH