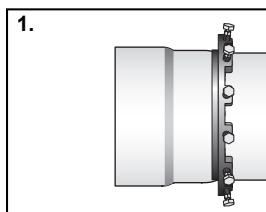


Uni-Flange® Series 1559 Restrainer for Bell and Spigot Joints of PVC C909 Pipe Installation Instructions



Refer to the Ford® website (www.fordmeterbox.com) for additional and most recent instructions and product information.

1. Install one UFR1500 behind the bell as shown **with the lip extension of the gland facing the back of the pipe bell.**

2. Place the other Series 1500 retainer gland on the spigot with the lip extension toward the bell.

3. Assemble the joint per the pipe manufacturer's instructions.

4. Using a connecting rod for measurement, position the 1500s on the pipe so that several threads of the rod will extend through the bolt holes of the 1500s when connected.

5. Align the 1500s and install the rods and nuts in each of the bolt holes.

6. Activate the 1500 restraints by tightening the "Auto-Tork" activating screws in a clockwise manner until they are all in contact with the pipe surface. Continue tightening in an alternate manner until all of the "Auto-Tork" heads twist off.

7. Tighten the nuts on the connecting rods 1/2 revolution beyond "hand tight." Do not over-tighten. Use additional nuts and washers (not included) on inside of retainer glands if pipe joint is suspected to contract.

Note: To re-use or re-install the UFR1500 after the "Auto-Tork" break-off heads have been removed, tighten the 5/8" hex head of the actuating screw to 65 ft-lb.

