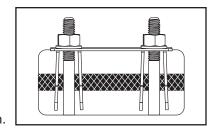
## INSTALLATION PROCEDURE Ford Style FSC1 Snap Clamps

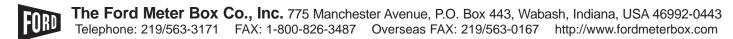


## PREPARATION:

1. Scrape the pipe to remove as much dirt and corrosion as possible so the surface is smooth.

## **INSTALLATION:**

- 1. Back off the nuts to the ends of the bolts, but do not remove them. Separate the clamp.
- 2. Wrap the clamp around the pipe by holding the lifter bar and sliding the receiver section under the pipe. Center the clamp gasket over the area that needs repaired. Make sure the clamp gasket extends well past the damaged area.
- **3.** Bring the lifter bar and receiver section together on the pipe. Slide the lifter bar up the receiver lugs, hook it into place and hand tighten the nuts. Tighten all nuts to 25-35 ft-lbs of torque.
- 4. Pressure test for leaks before backfilling.



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The Q assures you that the Ford Repair Clamp is manufactured to the highest standard of excellence.

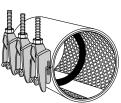






FS<sub>1</sub>







Wrap Clamp

Snap Clamp

F1

FIBC

**FCC** 

FORD

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