

# FORD® PLANT SOLUTIONS

## Ford Equipment Connection Fitting - FECF

01/2022

# Misalignment is not a problem!

Easily connect or replace flanged fittings with the Ford Equipment Connection Fitting.

The FECF allows as much as ¾" offset or 4° deflection\* between flange faces for ultimate connection ease and flexibility. Axial rods with spherical alignment washers provide pipe restraint between flange connections. In addition to offset or angular misalignment, the FECF has the same longitudinal adjustment found in dismantling joints. This results in the FECF being essential for flanged connections, especially in industrial and plant applications.

### Features:

- Available in sizes 3" 24" for AWWA, ASME, and ISO flanges
- Rated for 275 psi on sizes 3"6", 175 psi on sizes 8"-12", and
  150 psi on sizes 14"- 24"
- Spherical washers on the flange lugs keep rods straight and properly loaded
- Fusion bonded epoxy (per AWWA C213) on all major components
- Rods are ASTM A193 B7 steel material with 304 (B8) and 316 (B8M) stainless steel available
- Options include stainless steel hardware and EPDM or NBR gasket material



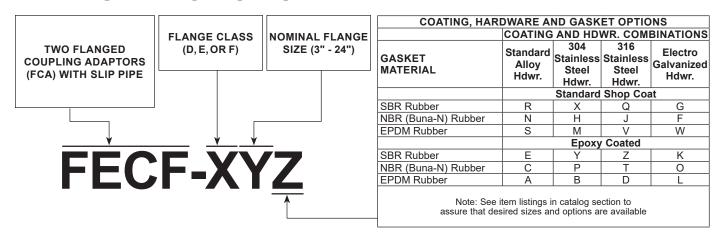
\*Maximum deflection based on nominal pipe size. See chart on back.

## Your treatment plant partner



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### PART NUMBER STRUCTURE



"U/U100" can be added to the end of the catalog number to indicate domestic requirements.

Part number example: FECF-D16R designates an FECF with 16" class D flange and SBR gasket and standard alloy bolts.

#### PRESSURE RATING

| NOMINAL PIPE SIZE | RWP (PSI) | SAFETY FACTOR |  |  |
|-------------------|-----------|---------------|--|--|
| 3" - 6"           | 275       | 2:1           |  |  |
| 8" - 12"          | 175       | 2:1           |  |  |
| 14" - 24"         | 150       | 2:1           |  |  |

#### **ALLOWABLE OFFSET AND DEFLECTION**

| NPS | APPROX. FACE TO FACE DISTANCE (A) |       |     | OFFSET(IN)  |             | DEFLECTION<br>(DEG) |             | TIE ROD |        |     |
|-----|-----------------------------------|-------|-----|-------------|-------------|---------------------|-------------|---------|--------|-----|
|     | MIN                               | NOM   | MAX | AT A<br>MIN | AT A<br>MAX | AT A<br>MIN         | AT A<br>MAX | LENGTH  | SIZE   | QTY |
| 3"  | 25"                               | 26"   | 27" | 0.5"        | 0.75"       | 3°                  | 3.5°        | 36"     | 5/8"   | 2   |
| 4"  | 25"                               | 26"   | 27" | 0.5"        | 0.75"       | 3°                  | 3.5°        | 36"     | 5/8"   | 2   |
| 6"  | 25"                               | 26"   | 27" | 0.5"        | 0.75"       | 2.5°                | 3.5°        | 36"     | 3/4"   | 2   |
| 8"  | 31"                               | 32"   | 33" | 0.5"        | 0.75"       | 2.5°                | 3°          | 48"     | 3/4"   | 2   |
| 10" | 32"                               | 33"   | 34" | 0.5"        | 0.75"       | 3°                  | 3°          | 48"     | 1"     | 2   |
| 12" | 32"                               | 33"   | 34" | 0.5"        | 0.75"       | 2.5°                | 3°          | 48"     | 1"     | 2   |
| 14" | 33"                               | 34.5" | 36" | 0.5"        | 0.75"       | 3°                  | 3.5°        | 48"     | 1"     | 2   |
| 16" | 33"                               | 34.5" | 36" | 0.5"        | 0.75"       | 3°                  | 3.5°        | 48"     | 1"     | 2   |
| 18" | 33"                               | 34.5" | 36" | 0.5"        | 0.75"       | 3°                  | 3.5°        | 48"     | 1 1/8" | 3   |
| 20" | 33"                               | 34.5" | 36" | 0.5"        | 0.75"       | 3°                  | 3.5°        | 48"     | 1 1/8" | 4   |
| 24" | 33"                               | 34.5" | 36" | 0.5"        | 0.75"       | 3°                  | 3.5°        | 48"     | 1 1/4" | 5   |

For more offset/deflection, please contact Ford Meter Box.

A = Approximate face to face distance is the distance between the outer flat faces (flange faces that will be connected to the field/existing mating flange) of the FECF connection fitting flanges.

### Your treatment plant partner

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