



All Stainless Steel Saddle

Product Bulletin

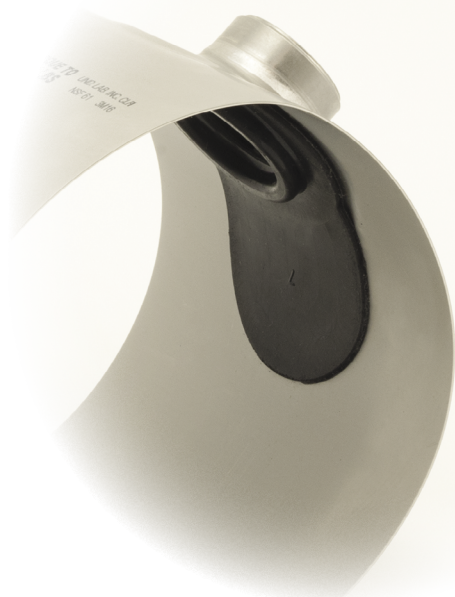
06/2021

PERFORMANCE LIKE NO OTHER

Ford® FS313, FS323, FS333 and FS343 Stainless Steel Saddles

Features:

- Stainless steel band with a revolutionary new gasket ensures gasket retention and provides a superior watertight seal
- 250 PSI working pressure
- Available in pipe sizes 2" through 36"
- UL Classified to ANSI/NSF Standard 61



The innovative gasket design provides a rated working pressure of 250 PSI - **highest in the industry.**



All Ford stainless steel products are fully passivated by means of a chemical technique which restores the corrosion resistant characteristics of the stainless steel. Nuts are coated to prevent galling.

Ford Stainless Steel Saddles Style FS313, FS323, FS333, and FS343 with 1/2" through 2" Taps

Nominal Pipe Size	O.D. Range	Catalog Number	Bolt Size	Bolt Quantity	Band Width		No. of Sections	Approx. Weights	
					1/2" - 1"	1-1/4" - 2"		1/2" - 1" Taps	1-1/4" - 2" Taps
FS313 SINGLE BAND									
2"	2.13	FS313-213-Tap	1/2"	2	6"	-	1	1.9	-
	2.38	FS313-238-Tap	1/2"	2	6"	-			
2-1/2"	2.50 - 2.70	FS313-270-Tap	1/2"	2	6"	-	1	1.9	-
	2.88	FS313-288-Tap	1/2"	2	6"	-			
3"	3.46 - 3.70	FS313-370-Tap*	1/2"	2	6"	7-1/2"	1	2.2	3.8
	3.50	FS313-350-Tap**	1/2"	2	6"	7-1/2"			
	3.90 - 4.10	FS313-410-Tap*	1/2"	2	6"	7-1/2"			
4"	4.50 - 4.80	FS313-480-Tap	1/2"	2	6"	7-1/2"	1	3.3	3.9
	4.80 - 5.20	FS313-520-Tap							
5"	5.56	FS313-556-Tap	5/8"	2	6"	7-1/2"	1	4.4	4.8
6"	6.00 - 6.40	FS313-640-Tap	5/8"	2	6"	7-1/2"	1	4.7	5.1
	6.40 - 6.80	FS313-680-Tap							
	6.63 - 6.90	FS313-690-Tap							
	6.80 - 7.20	FS313-720-Tap							
8"	8.00 - 8.40	FS313-840-Tap	5/8"	2	6"	7-1/2"	1	5.2	5.8
	8.40 - 8.80	FS313-880-Tap							
	8.63 - 9.05	FS313-905-Tap							
	9.00 - 9.40	FS313-940-Tap							
10"	10.00 - 10.40	FS313-1040-Tap	5/8"	2	6"	7-1/2"	1	5.8	8.7
	10.75 - 11.10	FS313-1110-Tap							
	11.10 - 11.50	FS313-1150-Tap							
12"	12.00 - 12.40	FS313-1240-Tap	5/8"	2	6"	7-1/2"	1	6.4	9.3
	12.75 - 13.20	FS313-1320-Tap							
	13.10 - 13.50	FS313-1350-Tap							
FS323 DOUBLE BAND									
4"	4.74 - 5.54	FS323-554-Tap	5/8"	4	6"	7-1/2"	2	5.2	5.7
6"	6.40 - 7.20	FS323-720-Tap	5/8"	4	6"	7-1/2"	2	5.1	5.8
8"	8.40 - 9.20	FS323-920-Tap	5/8"	4	6"	7-1/2"	2	6.3	7.8
10"	10.70 - 11.50	FS323-1150-Tap	5/8"	4	6"	7-1/2"	2	7.0	9.0
12"	12.70 - 13.50	FS323-1350-Tap	5/8"	4	6"	7-1/2"	2	9.0	11.0
14"	14.00 - 14.80	FS323-1480-Tap	5/8"	4	6"	7-1/2"	2	10.0	12.0
	14.95 - 15.75	FS323-1575-Tap							
	15.60 - 16.40	FS323-1640-Tap							
16"	15.75 - 16.55	FS323-1655-Tap	5/8"	4	6"	7-1/2"	2	10.5	12.5
	16.40 - 17.20	FS323-1720-Tap							
	17.20 - 18.00	FS323-1800-Tap							
18"	17.60 - 18.40	FS323-1840-Tap	5/8"	4	6"	7-1/2"	2	10.5	12.5
	18.00 - 18.80	FS323-1880-Tap							
	18.40 - 19.20	FS323-1920-Tap							
	18.80 - 19.60	FS323-1960-Tap							
	19.20 - 20.00	FS323-2000-Tap							
FS333 TRIPLE BAND									
20"	21.40-22.60	FS333-2260-Tap	5/8"	6	6"	7-1/2"	3	14.5	17.0
	22.80-24.00	FS333-2400-Tap							
	23.45-24.65	FS333-2465-Tap							
24"	24.45-25.65	FS333-2565-Tap	5/8"	6	6"	7-1/2"	3	15.5	17.5
	25.50-26.70	FS333-2670-Tap							
	28.25-29.45	FS333-2945-Tap							
30"	29.40-30.60	FS333-3060-Tap	5/8"	6	6"	7-1/2"	3	17.0	19.5
	29.85-31.05	FS333-3105-Tap							
	30.85-32.05	FS333-3205-Tap							
FS343 QUAD BAND									
36"	35.80-37.00	FS343-3700-Tap	5/8"	8	6"	7-1/2"	4	21.0	24.0
	37.50-38.70	FS343-3870-Tap							

Note: 2" - 12" approved for use on HDPE pipe. If Belleville washers are desired, use prefixes FSP313, FSP323, FSP333 and FSP343.

Note: Coined outlet not available on 2" and 3" saddles.

* CC7 not available for this size.

**CC6, CC7 and IP7 not available for this size.

OUTLET THREAD TAP CODE

CC (AWWA) THREAD		FIP THREAD		BSP THREAD	
THREAD	CODE	THREAD	CODE	THREAD	CODE
-	-	1/2" IP	IP1	-	-
3/4" CC	CC3	3/4" IP	IP3	3/4" BSP	BSP3
1" CC	CC4	1" IP	IP4	1" BSP	BSP4
1-1/4" CC	**CC5	1-1/4" IP	**IP5	1-1/4" BSP	BSP5
1-1/2" CC	CC6	1-1/2" IP	IP6	1-1/2" BSP	BSP6
2" CC	CC7	2" IP	IP7	2" BSP	BSP7

**Contact factory for availability.

