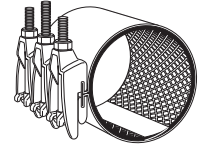


SUBMITTAL INFORMATION

Repair Clamps - (F1-xxx-Length-ASH style)



STAINLESS STEEL REPAIR CLAMPS WITH EPOXY-COATED DUCTILE IRON LUGS AND 304 STAINLESS STEEL HARDWARE

Optional Stainless Taps
Type 304 stainless steel TIG welded to band. Available with AWWA, or I.P. threads.

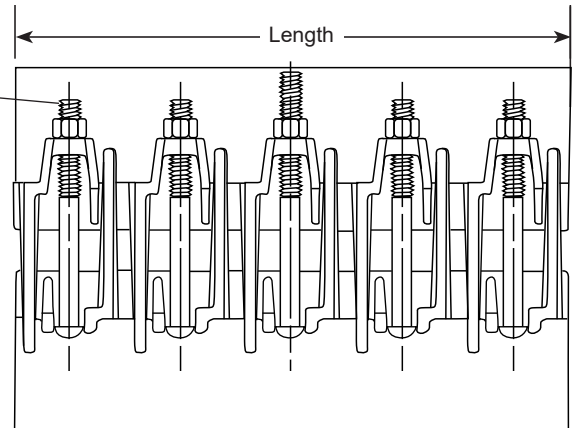
Band
Type 304 stainless steel

Lugs
Ductile Iron per ASTM A536
Finish - E-coat epoxy

Nuts and Bolts
Type 304 per ASTM A193 and ASTM A194 with longer starter bolt.

Armor
Type 304 heavy gauge stainless steel, mold bonded into the gasket to ensure uniform compression against the pipe

Gasket
Gridded Virgin SBR compounded for water service per ASTM D2000. NBR (Buna-N) and EPDM are optional.



OPTIONAL OUTLET THREAD TAP CODE

CC (AWWA) Thread				IP Thread		
THREAD	CODENUMBER	MIN. CLAMP SZ.		THREAD	CODENUMBER	MIN. CLAMP SZ.
3/4" CC	-CC3	2.63		3/4" IP	-IP3	2.63
1" CC	-CC4	2.63		1" IP	-IP4	2.63
1-1/4" CC	-CC5	3.25		1-1/4" IP	-IP5	3.25
1-1/2" CC	-CC6	3.25		1-1/2" IP	-IP6	3.25
2" CC	-CC7	4.00		2" IP	-IP7	4.00

NOM. PIPE SIZE (IN.)	PIPE O.D. RANGE	LENGTH AND APPROXIMATE WEIGHT (LBS.)						BOLT SIZE (IN.)	BAND THICKNESS	CATALOG NUMBER	✓ SUBMITTED ITEM(S)
		7.5"	10"	12.5"	15"	20"	30"				
2	2.35 - 2.63	7	9	12	14	n/a	n/a	5/8 x 6-1/2	24 GA.	F1-263-Length-ASH	
2-1/4 - 2-1/2	2.70 - 3.00	7	10	12	14	n/a	n/a			F1-300-Length-ASH	
3	2.97 - 3.25	8	10	12	14	n/a	n/a			F1-325-Length-ASH	
	3.46 - 3.70									F1-370-Length-ASH	
	3.73 - 4.00									F1-400-Length-ASH	
3 - 4	3.96 - 4.25	8	11	13	15	n/a	n/a			F1-425-Length-ASH	
	4.45 - 4.73									F1-473-Length-ASH	
	4.74 - 5.14									F1-514-Length-ASH	
4	4.95 - 5.35	11	15	18	22	29	44		24 GA.	F1-535-Length-ASH	
	5.22 - 5.62									F1-562-Length-ASH	
	Number of Bolts							3		4	5

FEATURES

- Drop-in bolt design allows bolts to remain attached - no loose parts to lose in the ditch
- Also available in two- and three- section clamps for a wider range of pipe sizes and tolerances
- Optional outlet taps are available for repair of service line pull-outs. Add tapping code to catalog number
- All welds are fully passivated to restore corrosion resistant characteristics of stainless steel
- Removable lugs
- Certified to ANSI/NSF Standard 61

The Ford Meter Box Company considers the information in this submittal form to be correct at the time of publication. Item and option availability, including specifications, are subject to change without notice. Please verify that your product information is current. Our standard warranty applies.



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07/15/24

Submitted By: